



Catalyst analyzer

BELCAT II

Pulse, TPD, TPR, BET
Breakthrough curve, various catalytic reactions



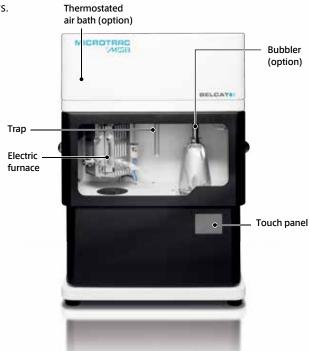
Specialists in Adsorption

All-in-one, fully-automatic and multi-purpose analyzer

BELCAT II

The surface properties of solid catalyst is studied in various ways. The catalytic activity of solid acid catalyst is determined by its acidity/basicity.

In the supported precious metal catalysts, the dispersion rate of the supported metal, metal surface area and particle size are strongly associated with cost and performance. Adsorption kinetics and the saturated adsorption amount are keys to develop new adsorbent material. The solid catalyst reaction generally happens on its surface and the specific surface area is an important factor. BELCAT II is a catalyst analyzer to perform these measurements in one. This can be applied to other various measurements and supports a wide range of customization. You can use it as a comprehensive catalyst analysis tool.



Features

Optimized gas flow path

The gas flow path volume has been minimized by an integrated manifold valve block.

The gas flow volume is controlled by the high precision mass flow controller to enable stable measurements.

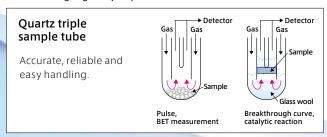
High resolution TCD detector

Highly sensitive 4-element thermal conductivity detector (TCD) and improved circuit board makes smoother and highly sensitive spectrum can be measured.

Triple sample tube

The triple sample tube is adopted as proven in the thermal analysis. The gas preheated at the outer peripheral portion close to the electric furnace can be injected to the sample.

For pulse chemisorption measurement, the sample can be exchanged by simply removing the outer tube. The handling is greatly improved.



Compact design

Attractively designed compact cabinet having a small footprint with various features.

Unique gas flow design and gas mixing function

BELCAT II is equipped with 8 gas ports.

All the gases can be used for pretreatment/ pulse gas. Without changing the gas connection, the gas ports can support various measurements.

Additionally, they can be used for the standard gas mixing function. It is useful for measurement such as temperature-programed reduction (TPR), or temperature programmed oxidation (TPO). Without the use of conventional pre-mixed gas cylinders, measurements are available by preparing pure gas cylinders.

Vapor dosing (option)

Equipped with a condenser, vapor dosing with the accurate concentration is available. The vapor adsorption amount can be measured by using pulse chemisorption measurement, and catalytic reaction in a humidified gas can be evaluated. Not only continuous vapor flow, but also the adsorption amount measurement of vapor with various pulsated steam is supported and it can also be used in the catalytic reaction in a humidified atmosphere.

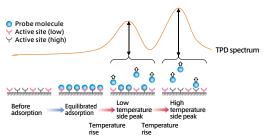
Safety measures to protect the researchers

Electric furnace is fully covered and the door is locked when the furnace is heated. In addition, all of the heating units are equipped with over heat protection function separately from the control circuit. Heating and gas are stopped together with an alarm when it exceeds the set value. The interlock is also equipped and connected to pressure, along with a flow rate alarm and gas detector (optional), for use with confidence.

Applications

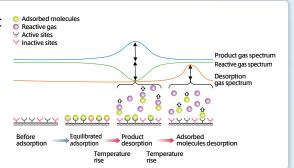
Temperature-programmed desorption measurement (TPD)

Known as a method to examine the chemical adsorption characteristics on the solid surface and generally represented by the spectrum with desorbed gas concentration as the Y-coordinate and temperature as the X-coordinate. By raising the sample temperature continuously and detecting the desorbed gas, desorption peak number (kind of adsorption points), desorption temperature (activation energy for desorption) and desorption amount (number of adsorption points) can be obtained. NH₃-TPD as acid nature evaluation for solid acid catalyst and CO₂-TPD as basic evaluation for solid base catalyst are widely utilized.



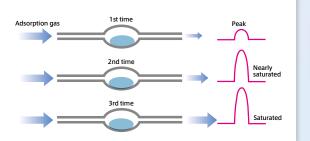
■ TPO/TPReduction and TPReaction measurement

Known as a method to examine the reaction characteristics of solid surface and represented by the spectrum with consumption or production of reactant as Y-coordinate and temperature as X-coordinate. Temperature characteristics of catalytic reaction can be measured continuously and especially, each step of step-by-step reaction can be individually observed. Utilized for TPR measurement, NOx reduction, CO oxidation reaction, organic heating reaction, etc. by measuring the reduction temperature of the sample under a hydrogen atmosphere.



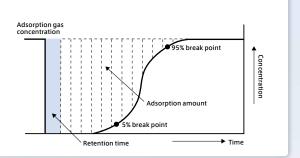
Pulse measurement

Pulse measurement is to calculate the adsorption amount from the difference of the peak area between unsaturation and saturation by injecting a certain amount of gas to the sample continuously until saturation. Metallic dispersion can be calculated by the pulse measurement using such gas as CO, H_2 , etc. that selectively chemisorb on the metal surface. Other applications are reported on oxygen storage capacity (OSC) measurement using O_2 pulse, metallic dispersion measurement for supported Cu catalyst using N_2O , etc.



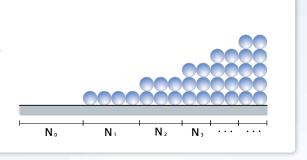
Adsorption breakthrough curve measurement

The adsorption gas is introduced to the sample, and its concentration is sensed by the detector at the downstream of the sample. Initially, almost all the adsorption gas is adsorbed to the adsorbent and gas concentration detected at the downstream side is nearly zero. When the amount of adsorption to the sample gets close to saturation, the concentration of the gas leaking out to the downstream becomes high and it becomes the same as the injected gas concentration when it reaches saturation. Evaluation of the adsorbent is available by measuring the behavior and adsorption amount until it reaches saturation.



BET specific surface area

This is surface area per unit weight of solid and in the case of solid catalyst, it largely influences catalytic activity as the contact area with the reactant. Specific surface area is calculated with the BET principle by measuring the nitrogen desorption amount when the sample is cooled down to the liquid nitrogen temperature under the helium-diluted nitrogen gas flow and then returned to room temperature. Not only for solid catalyst, this is a measurement method dispensable for various powder sample evaluations such as adsorbent.



Software

Simple operation measurement software

Setting up dedicated tabs for measurement items, fully automatic measurement is available only by inputting simple conditions. Measurement instruments operating status, TCD charts and temperature are displayed in real time and you can check the measurement status at a glance.

Capable of automatic zero-point adjustment

TCD's zero-point is automatically adjusted before measurement.

Measurement is always performed at the same baseline and data comparison is easy.

Continuous measurements with different carrier gases can be accurately performed.

High reliability with automatic multi-point calibration

Highly reliable multi-point calibration is automatically performed after the TPD or TPR measurements. Calculations are also automatic not requiring cumbersome manual calculations.

Sequence measurement mode

Valve operation, gas flow amount and sample temperature, etc. can be freely programmed to control. Any measurement is available with its own measurement program and it can also be applied to complex catalyst reaction experiments.

BELMass link software (option)

BELCAT II measurement software can be linked with online gas analyzer, BELMASS. While capturing the sample temperature, an analysis linked with the measurement start and end of BELCAT II is performed. Also, it supports the external signal capturing and timer control and a single operation is also available while connected to other equipment.

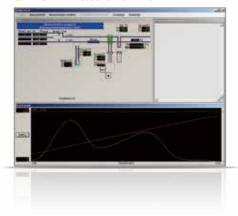
Waveform analysis software

Peak area is calculated from the spectrum obtained from the TPD and TPR measurement. The layer over-writing function is equipped and the spectrum comparison is easy. Peak separation is available with the waveform decomposition function.

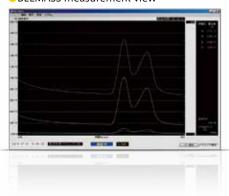
Pulse analysis software

The measurement software makes complex calculations such as adsorption amount -and metal dispersion rate, etc. and creates the measurement results report is automatically created. Using the recalculation function, metal supported amount or the stoichiometry factor can be changed after the measurement.

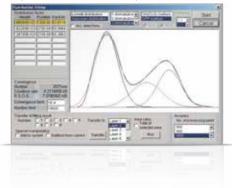
BELCAT II measurement view



BELMASS measurement view



Waveform deconvolution view (TPD, TPR measurement)



Data output examples (Pulse measurement)

1 Label

Measurement date, File name, Sample name, Weight, etc.

2 Supported metal species

Atomic weight, Density, Supported amount, Stoichiometric factor of the metal, etc.

3 Analysis result

Adsorption amount (cm³/g) Metal surface area (m²/g) Average particle size (nm) Metal dispersion rate (%) Metal surface (m²/g)

4 Pulse details

Dosed amount, Peak area, Equilibrium rate, etc. for each pulse peak

5 Pretreatment conditions

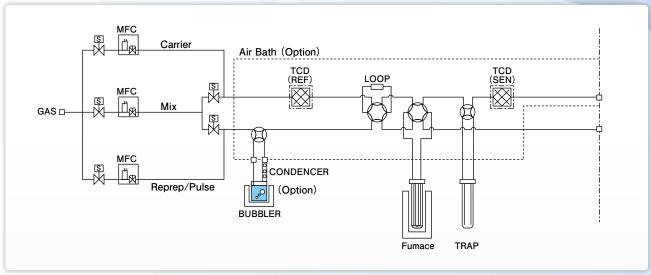
Pretreament gas species, Temperature, Time, etc.

6 Pulse chart



I Flow pass figure

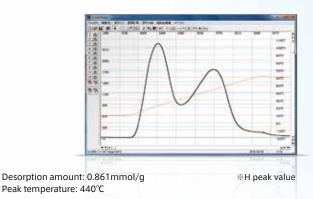
The gas injection system is equipped with the gas mixing line, in addition to the carrier line, pretreatment/pulse gas line. Gas in the mixing line can be mixed to any of the carrier lines and pretreatment/pulse gas line. Various applications are available such as TPR measurement with mixture of H2 to Ar as a carrier, injection amount control with the diluted pulse gas, etc. Also, by implementing the pretreatment line, contamination of the detector by degassing from the sample can be prevented. Stable data retrieval is available over a long period of time.



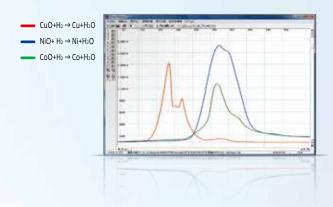
*Partially simplified flow pass figure

Measurement Examples

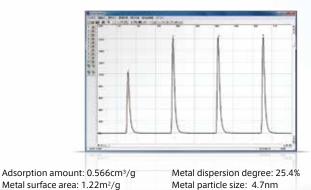
■NH₃-TPD measurement result of type MFI zeolite



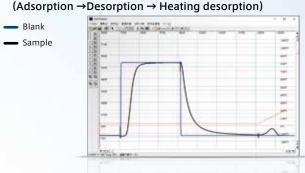
■TPR measurement of various metal oxides using H₂/Ar



■Pt/Al₂O₃ metallic dispersion degree by CO peak



■NH₃ adsorption breakthrough curve measurement (Adsorption → Desorption → Heating desorption)



Adsorption gas: 1%CO₂/He Adsorption amount: 33.8cm³/g
Desorption amount: 30.6cm³/g Heating desorption amount: 2.9cm³/g

Options

Vapor dosing unit

Consisting of an air thermostat unit, bubbling, heater and condenser.

The condenser eliminates excess vapor and vapor at an accurate and stable concentration can be injected.

Gas mixing unit

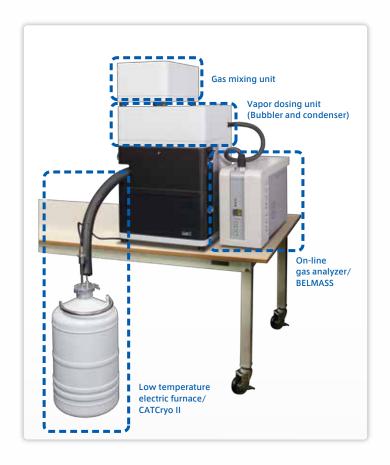
Mixing 3 kinds or more gases. A unit can install up to 3 lines. The corrosive gas is supported.

Low temperature electric furnace/ CATCryo II

By applying the liquid nitrogen spray, the sample temperature can be continuously controlled from -120°C. This can be utilized for the metal dispersion rate measurement for the ceria carrier and TPR measurement under room temperature. The cooling performance is improved with the optimal internal structure and the liquid nitrogen consumption is drastically reduced.

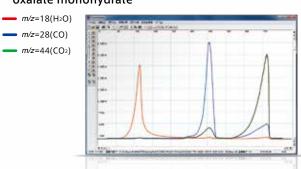
On-line gas analyzer/BELMASS

Systemized quadrupole mass spectrometer, BELMASS can be connected with BELCAT II. Multiple components of gases unable to separate by TCD can be measured at high quantitativeness while linked with the BELCAT II software. It can also be utilized for the catalytic reaction analysis



Measurement examples using the options

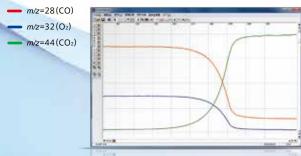
■Thermal decomposition measurement of calcium oxalate monohydrate



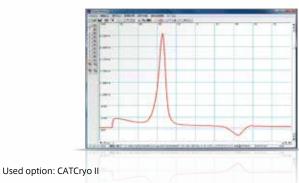
Temperature - programmed oxidation reaction of carbon monoxide using precious metal catalyst

Used option: BELMASS

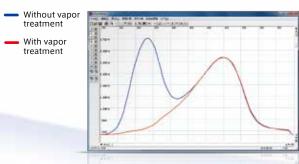
Used option: MIX gas unit, BELMASS



■Temperature-programmed reduction (TPR) of supported palladium catalyst from low temperature (-100°C)



■Water vapor -treatment for zeolite at NH₃-TPD (*m/z*=16)



Used option: Vapor dosing unit, BELMASS

Accessories



Description			
Sample cell adapter			
Quartz triple sample cell for outer tube, 3pcs/set			
Quartz triple sample cell for inner tube, 3pcs/set			
Quartz triple sample cell for casing, 3pcs/set			
Sample cell for trap, 1pc			
Bubbling bottle for vapor option, 1set			
Clip for bubbling bottle for vapor option, 1set			
Thermocouple, Type K, 1set			
Filter, 5 μm, 3pcs/set			
P10A - Perfluoro O-ring for inner tube, 6pcs/set			
P20 - Perfluoro O-ring for outer tube, 3pcs/set			
P4 - Perfluoro O-ring for casing tube, 6pcs/set			
P21 - Perfluoro O-ring, 6pcs/set			
P29 - Perfluoro O-ring, 6pcs/set			
P9 - Kalrez O-ring, 6pcs/set			
Dewar vessel, 1set			
Glass wool, Quortz 10g			
Reference sample for CO-PULSE measurement, 2wt%Pt/Al ₂ O ₃ , 1g			
Reference sample for NH ₃ -TPD measurement, Type MFI zeolite, 1g			
Reference sample for specific surface area measurement, Carbon black, 1g			

Specifications

Catalyst analyzer/BELCAT II

Measurement principle		Dynamic flow method	
Detector		Semi-diffusion type 4-element thermal conductivity detector (TCD)	
Measurement/pretreatment port		1	
Injection gas		He, Ar, N ₂ , O ₂ , H ₂ , CO, CO ₂ , NH ₃ , N ₂ O, NO, etc	
Gas	Carrier	3	
	Pretreatment/Pulse/MIX	8 (Corrosion-resistant × 2)	
Mass flow Controller	Carrier	F.S.100sccm	
	Pretreatment/Pulse	F.S.100sccm	
	MIX	F.S.30sccm	
Electric furnace		Regular temperature: 1,100°C,	
		Maximum temperature: 1,200℃	
		Quick cooling: 30min (400→50°C)	
		CATCryoII (option) -120°C supported	
Vapor injection (option)		H ₂ O, CH ₃ OH, C ₂ H ₅ OH, toluene, benzene, etc	
Dimensions, Weight		$500(W) \times 750(H) \times 500(D)$ mm, 80 kg	
Utility	Gas	Measurement gas: 0.1MPa(G), Valve driving: 0.45~0.55MPa(G)	
		Joint: 1/8" Swagelok connection	
	Power	AC110V/220V, 1,300W	

On-line gas analyzer/BELMASS

Measurement principle	Quadrupole mass spectrometer	
Detector	Faraday cup/Secondary electron multiplier	
Measureable mass range	1~200a.m.u.	
Measureable limit	<1ppm*	
Gas inlet	1/16-inch capillary tube	
Gas inlet temperature	Up to 150℃	

Gas suction volume	I cc/min or less
Measurement channel	Up to 16ch
Analog input	DC 0-10V
Communication interface	RS-232C
Dimensions, Weight	$216(W) \times 368(H) \times 717(D)$ mm, 36 kg
Power	AC110V/220V, 600W

^{*}Limited depending on injection gas type



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